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CERTIFIED ADHESIVES FOR LOAD BEARING APPLICATIONS

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CERTIFIED ADHESIVES FOR LOAD BEARING APPLICATIONS

This list contains an overview of the adhesives for load bearing applications, certified by SKH.
This list only serves as a guideline. The KOMO® product certificate may contain additional instructions.

Certificate holder <i>Certificate number</i> Address	Product name	Hardener	Type of adhesive	Certified combination of adhesive with	
				Spruce/Pine	Meranti
BASF Aktiengesellschaft Glues and Impregnating Resins <i>Certificate no.: 32452</i> Carl-Bosch-Strasse 38 D-67056 LUDWIGSHAFEN GERMANY Tel. + 49 621 604 55 38 Fax + 49 621 604 25 24 E-mail: info.service@basf-ag.de Website: http://www.basf.de	Kauramin* Leim 681 flüssig	Kauramin* Härter 686	MUF	X	X
	Kauramin* Leim 683 flüssig	Kauramin* Härter 688 (100:20) to (100:100)	MUF	X ¹⁾	
	Kauramin* Leim 690 flüssig	Kauramin* Härter 1690 (100:10) to (100:100)	MUF	X ¹⁾	
	^{*)} Registered trademark ¹⁾ Maximum thickness glue joint: 0,3 mm				

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Certificate holder <i>Certificate number</i> Address	Product name	Hardener	Type of adhesive	Certified combination of adhesive with	
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Casco Adhesives AB <i>Certificate no.: 32389</i> P.O. Box 11538 SE-10061 STOCKHOLM SWEDEN Tel. +46 (0) 87 43 40 00 Fax +46 (0) 86 43 16 07 Website: http://www.cascoadhesives.com	Casco Adhesives 1206	2747	UF	1	
	Casco Adhesives 1240	2540	MUF	3	
	Casco Adhesives 1242	2540	MUF	3	
	Casco Adhesives 1242	2542	MUF	3	
	Casco Adhesives 1246	2540	MUF	3	
	Casco Adhesives 1247	2526	MUF	3	
	Casco Adhesives 1250	2550	MF	3	
	Casco Adhesives 1251	7551	MUF	3	
	Casco Adhesives 1252	2526	MUF	3	
	Casco Adhesives 1257	7557	MUF	3	
	Casco Adhesives 1711	2520	PRF	3	
	Casco Adhesives 1711	2622	PRF	3	3
	Casco Adhesives 1711	2623	PRF	3	3
	Casco Adhesives 1712	2520	PRF	3	3
	Casco Adhesives 1719	2619	PRF	3	
	Casco Adhesives 1774	2520	PRF	3	
	Casco Adhesives 1775	2575	PRF	3	
1) Suitable for interior applications 3) Suitable for exterior applications (exposed)					

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Certificate holder <i>Certificate number</i> Address	Product name	Hardener	Type of adhesive	Certified combination of adhesive with	
				Spruce/Pine	Meranti
Dynea AS <i>Certificate no.: 32429</i> Svelleveien 33 N-2000 LILLESTRØM P.O. Box 160 N-2001 LILLESTRØM NORWAY Tel. +47 (0) 63 89 71 00 Fax +47 (0) 63 89 76 10 Website: http://www.dynea.com	Aerodux 185	HRP 150	PRF	3	3
	Aerodux 185	HRP 155	PRF	3	3
	Prefere 4094	Prefere 5827	PRF	3	3
	Prefere 4099	Prefere 5827	PRF	3	3
	Prefere 4099	Prefere 5829	PRF	3	3
	Prefere 4535	Prefere 5035	MUF	3	
	Prefere 4535	Prefere 5046 (100:15 – 100:35)	MUF	3	
	Prefere 4546	Prefere 5020	MUF	3	
	Prefere 4546	Prefere 5021 (100:10 – 100:100)	MUF	3	
	Prefere 4546	Prefere 5022 (100:10, 100:100)	MUF	3	
	Prefere 4720	Prefere 5020 (100:10 – 100:100)	MF	3	
	Prefere 6151	Prefere 6651 (100:15)	EPI	1, 2 ^a , 3 ^b	
	Prefere 6182	Prefere 6682 (100:15)	EPI	3	
	¹⁾ Suitable for interior applications ²⁾ Suitable for exterior applications (covered) ³⁾ Suitable for exterior applications (exposed)		^{a)} Maximum thickness glue joint: 0,2 mm Maximum lamella width: 150 mm Maximum lamella thickness: 35 mm Maximum cross section of the laminated timber: 30.000 mm ² ^{b)} Only for finger joints		

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Certificate holder <i>Certificate number</i> Address	Product name	Hardener	Type of adhesive	Certified combination of adhesive with	
				Spruce/Pine	Meranti
Jowat AG <i>Certificate no.: 33213</i> Ernst-Hilker-Straße 10-14 D-32758 DETMOLD P.O. Box 1953 D-32709 DETMOLD GERMANY Tel. +49 (0) 52 31 749 0 Fax +49 (0) 52 31 749 105 E-mail: info@jowat.de Website: http://www.jowat.de	Jowapur® 680.20		PU	x ²⁾ en 3)	
	Jowapur® 686.20		PU	x ²⁾ en 3)	
	Jowapur® 686.30		PU	x ¹⁾	x ²⁾ en 3)
	Jowapur® 686.60		PU	x ⁴⁾	x ²⁾
	¹⁾ Maximum thickness of glue joint 0,2 mm ²⁾ Only for fingerjoints ³⁾ Maximum thickness of glue joint in fingerjoints 0,1 mm ⁴⁾ Maximum thickness of glue joint 0,3 mm				

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Certificate holder <i>Certificate number</i> Address	Product name	Hardener	Type of adhesive	Certified combination of adhesive with	
				Spruce/Pine	Meranti
Purbond AG <i>Certificate no.: 21008</i> Industrie strasse 17a CH-6203 SEMPACH – STATION SWITZERLAND Tel. +41 (0)41 469 68 60 Fax +41 (0)41 469 68 71 E-mail: info@purbond.com Website: http://www.purbond.com	Purbond HB 360		PU	X ^{1,2}	
	Purbond HB S079		PU	X ¹	
	Purbond HB S109		PU	X ^{1,2}	
	Purbond HB S139		PU	X ^{1,2}	
	Purbond HB S159		PU	X ^{1,2}	
	Purbond HB S189		PU	X ^{1,2}	
	Purbond HB S209		PU	X ^{1,2}	
	Purbond HB S309		PU	X ^{1,2}	
	Purbond HB S409		PU	X ^{1,2}	
	Purbond HB S509		PU	X ^{1,2}	
	Purbond HB S609		PU	X ^{1,2}	
	Purbond HB S709		PU	X ^{1,2}	
	¹⁾ Tested according to DIN 1052:2008 for fingerjointed timber, maximum glue joint 0,1 mm ²⁾ Tested according to EN 14080:2005 for laminated timber, maximum glue joint 0,3 mm				